

LPS Slotted Bed Rails

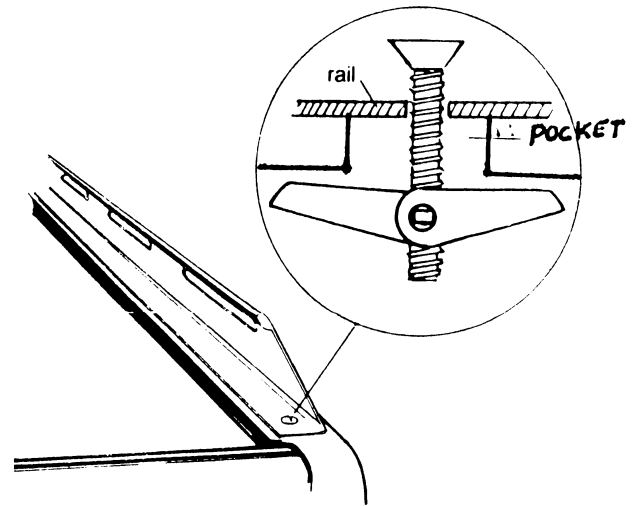
Installation Instructions

Caution: During the manufacturing process we make every effort to eliminate sharp edges and/or burrs on the rail materials. However, sharp edges and/or burrs may exist; use caution when handling these materials.

Trucks with Stake-Pockets:

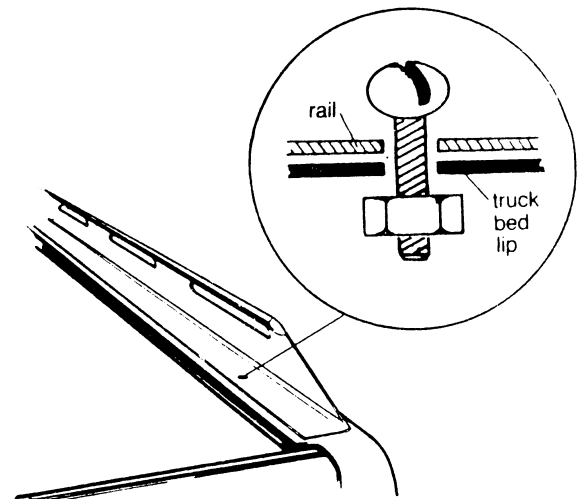
1. Position rails on truck bed in such a manner as to cover the stake-pockets. Mark rails at the center of each pocket.
2. Drill a 5/16" dia. hole thru the bottom leg of rails at each marked pocket location.
3. Insert 5/16" x 2.5" bolts through the rails and start the toggle wing-nuts on to the bolts only far enough to insure they will hold in position when end of the bolt is placed into the stake-pocket hole(s).
4. Reposition rails on truck bed, pushing toggles into the stake-pocket holes far enough for the toggles to properly engage the inside walls of the pocket(s).
5. Make sure rails are in the desired position and tighten all bolts securely.

Note: most trucks requiring the LPS76A rails will have only four stake-pockets; the 76A units include an optional 1/4" bolt and mating lock nuts to secure the center of the rails if desired. Drill 1/4" hole thru rails and truck bed at the desired location, and install the indicated 1/4" bolts.



Trucks without Stake-Pockets:

1. Position rails on truck bed in the desired position, and mark the position for drilling holes for the mounting bolts in the desired location(s) along the rails.
2. Remove rails and drill 1/4" holes as marked. Reposition rails on truck and mark the location of the mounting holes on the truck bed. Remove rails and drill holes in bed as marked. Remove all drilling residue.
3. Place rails on truck bed and secure with 1/4" bolts and mating lock nuts.



Note: If installing rails on a truck having an over-the-lip type bed liner and no stake pockets, rails must be secured using self-tapping type fasteners (not supplied); minimum recommended size is 3/16" x 1" stainless steel, self-tapping fastener.